



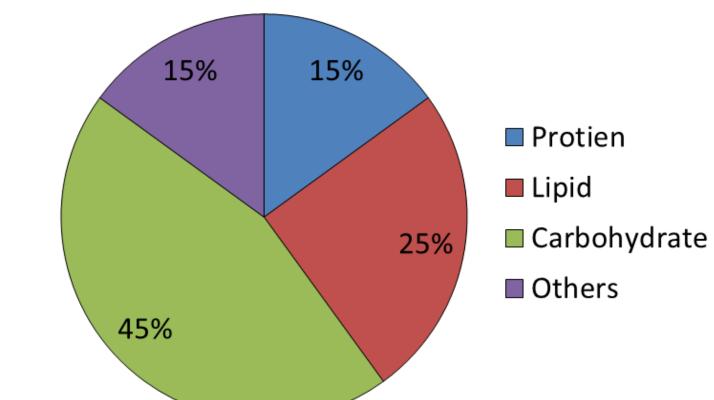
MICROALGAL BIOFUELS

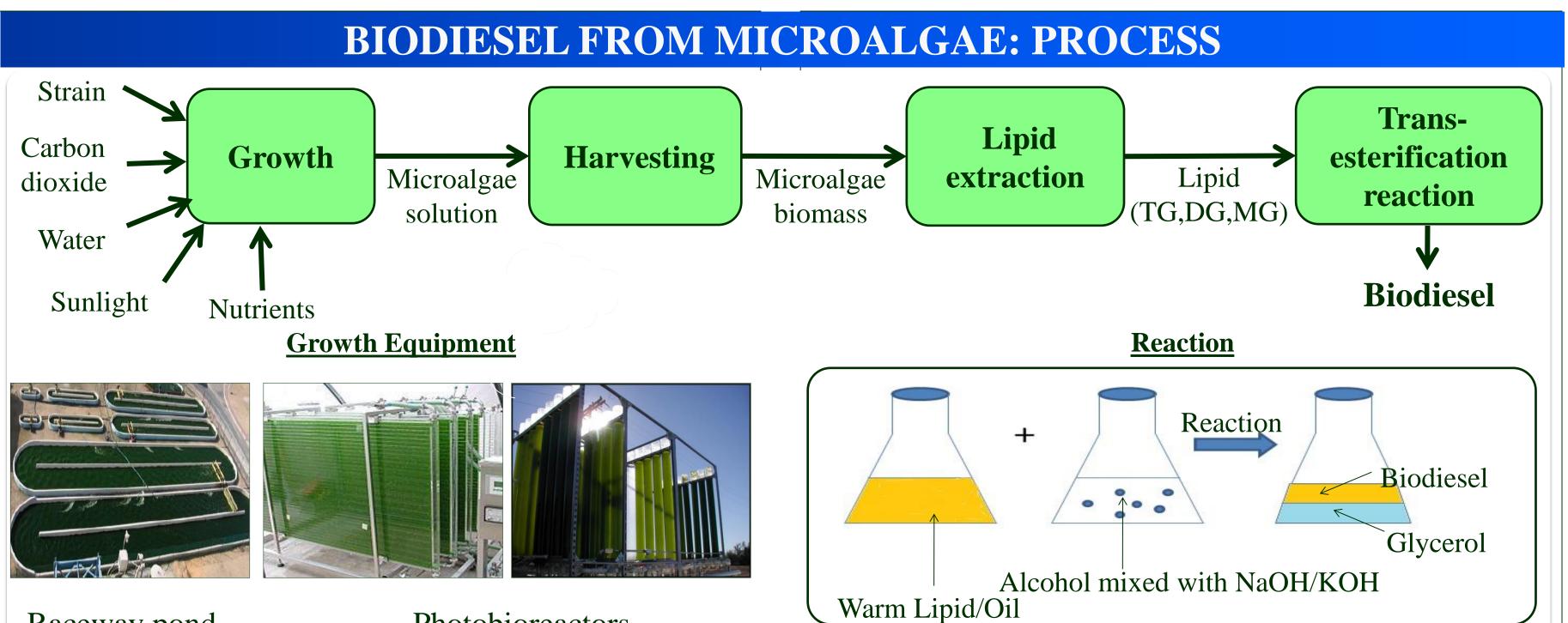
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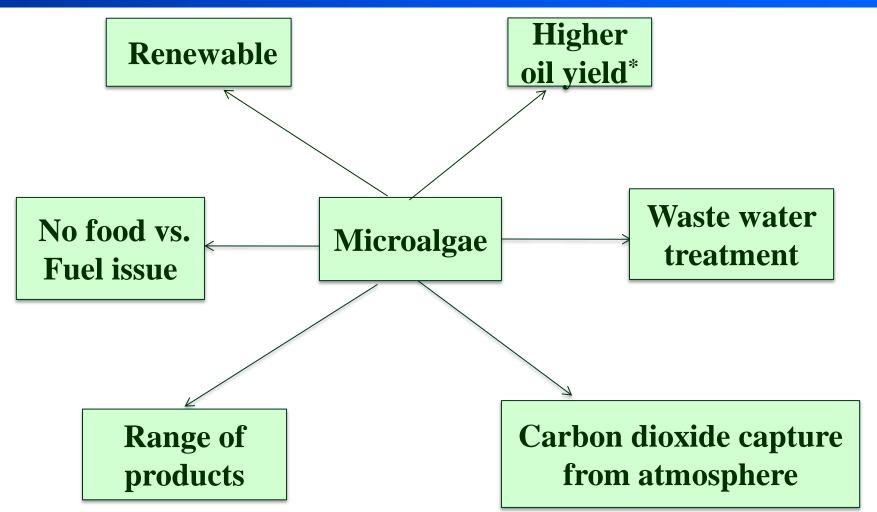
WHAT IS MICROALGAE?

- Unicellular species
- Existing individually, or in groups
- Dimension: Few microns to few millimeters
- Cell composition: Specific to the species



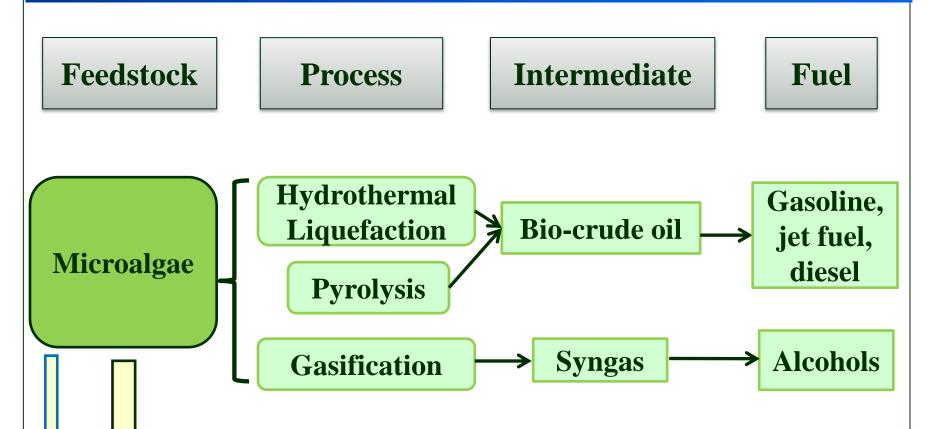


WHY MICROALGAE?



*13.7 l/m^2 as compared to less than 0.6 l/m^2 for other sources such as soybean, coconut, and palm oil^[1]

BIOFUELS FROM MICROALGAE



Raceway pond

Photobioreactors

MAJOR CHALLENGES

> High area requirement

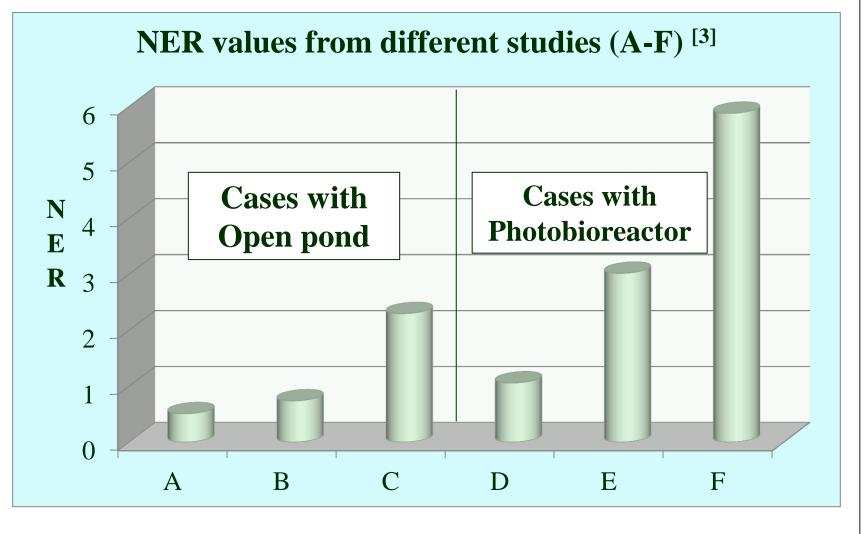
One-way journey from Mumbai to Pune (150 km) Facility required Open pond: $13,043 \text{ m}^2$ (twice a football ground) Photobioreactor: **68,684 liters**

➤ High cost

Cost of microalgae based fuel^[2]: **US \$ 300-2600/barrel** Cost of petroleum^[2]: US \$ 40-80/barrel (@ 2009)

> High energy requirement

NER = Net energy for cultivation, harvesting, drying per unit energy content of dry biomass (NER>1 for most of the cases studied)



POTENTIAL SOLUTIONS

Cellular level

> Improvement in strain characteristics

Process level

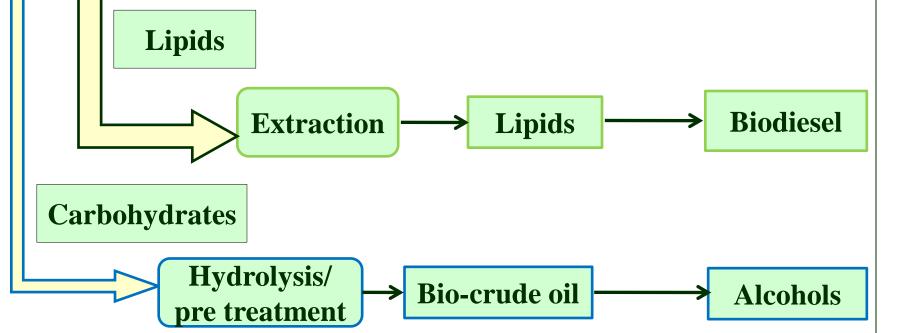
- > Optimization of growth environment
- > Enhancement of performance of processes at each stage

Flowsheet level

- > Development of novel processes
- > Manufacture of varieties of food and energy products from protein and carbohydrate [Biofuels amount to <10 % of net value attainable from microalgae]^[4]
- > Production of pharmaceutically valuable compounds

A multi-dimensional engineering research through computational studies

• Explore novel process options: Design • Improve existing processes: Control • Develop optimal biorefinery: Synthesis



BIODIESEL FROM MICROALGAE

Biodiesel: A mixture of fatty acid alkyl esters

Neutral lipids in microalgae: TG: Triacylglyceride, DG: Diacylglyceride, MG: Monoacylglyceride

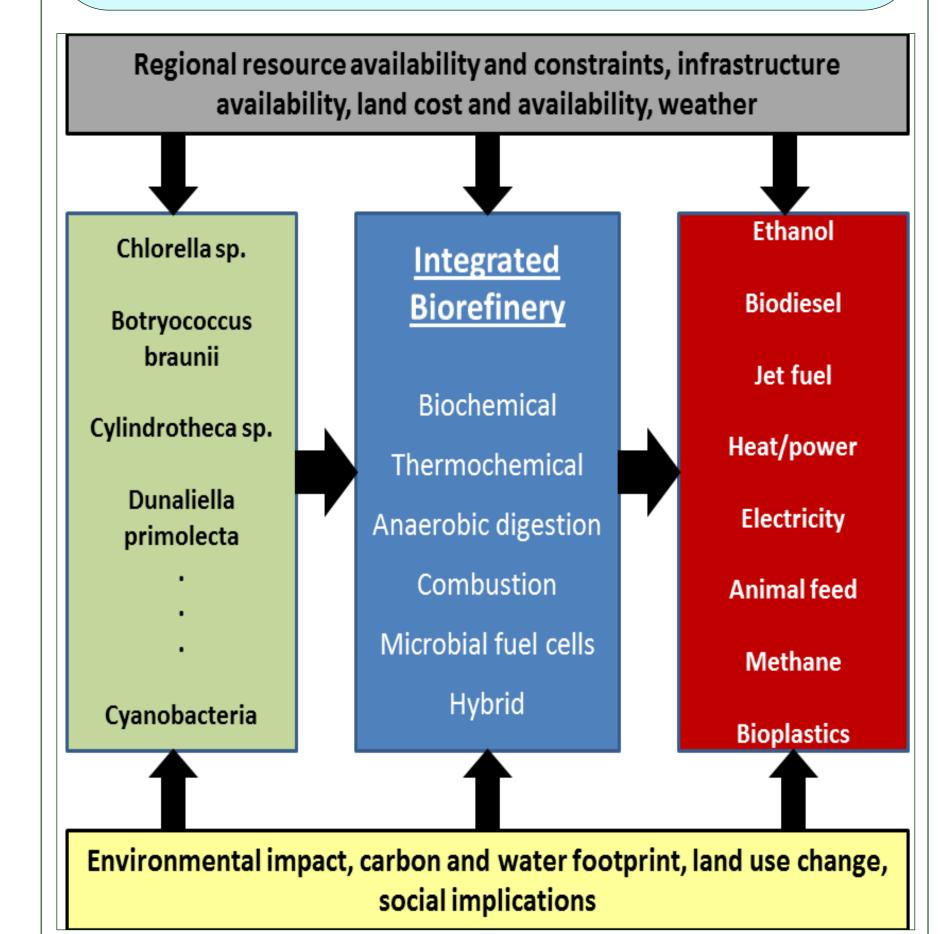
Lipid + Alcohol $\xrightarrow{\text{Catalyst}}$ Biodiesel + Glycerol $TG + CH_3OH \Leftrightarrow DG + R_1COOCH_3$ $DG + CH_3OH \Leftrightarrow MG + R_2COOCH_3$ $MG + CH_3OH \Leftrightarrow GL + R_3COOCH_3$

> Process-level challenges

- Many alternative process options at each step
- Technological bottlenecks
- Trade-off between economics, efficiency, and environment

REFERENCES

[1] Chisti, *Biotechnology Advances* (25), 2007 [2] Hannon et al., *Biofuels* (1(5)), 2010 [3] Slade and Bauen, *Biomass and Bioenergy* (53), 2013 [4] Wijffels, Barbosa and Eppink, *Biofuels*, Bioproducts & Biorefining (4), 2010



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